

TRACTORS POWER STEERING CONVERSION KIT WITH BY-PASS SYSTEM INSTALLING INSTRUCTION

INTERNATIONAL 654

HYDRAULIC STEERING CONVERSION KITS WITH BY-PASS SYSTEM AND SECURITY VALVE FOR INTERNATIONAL 654 TRACTORS ASSEMBLING INSTRUCTION

1. Assemble hydraulic tandem pump.
2. The lift assemble. Bracket should be fitted to the engine body.
3. Assemble lift and piston.
4. Assemble oil reservoir.
5. The long rod will be installed.
6. 5/8 R6 hose must be fitted from the reservoir to the oil pump with hose clamps.
7. 5/16 R1 pressure hose must be fitted from the hydraulic oil pump to the lift
8. 3/8 R6 return hose must be fitted from lift to the reservoir.
9. After mounting use special sae 10 or 20 oil (1 Lt) to start the engine and check the oil level, add some more if necessary. Check the fastening bolts and the hoses after one week.
- 10 The pressure valve adjusting screw.

